



TARDIS MANUFACTURING CC t/a

Advanced Cement

Manufacturers of elegant cemented wall & floor concepts

Data sheet –Stucco Plaster for Interiors

Preparation

New plaster

Rub down plastered wall with a sponge to remove loose aggregate on surface. It is advisable to let plaster cure for 21 days to reach strengths and to settle.

Painted surfaces

Remove all old loose paint and repair cracks. Apply solvent based Bonding Liquid or plaster primer on chalky or Rhinolite surfaces.

Apply a primer coat consisting of 10 litres Cemkey mixed with one bag of Prep Powder. Let dry for one day. For very smooth painted surfaces mix the primer to a thicker consistency.

Mixing instructions for Stucco

Pour approximately 4 litres of Cemkey into a bucket. Stir in 1 bag of oxides (1kg) depending on the colour desired. Slowly mix 1 bag of S-Base (25kg) into the liquid while stirring vigorously. A mechanical mixer gives the best results. Add more catalyst if necessary. The consistency should be equivalent to that of a Medium thickness Rhinolite mix.

Let the mix stand for 3 minutes and stir again. Ensure no lumps are present in the mix.

Application method

Apply material with a steel trowel 2 – 4 mm thick depending on the straightness and texture of the wall. Let the material reach initial setting.

Before the material dries out use a blockbrush to wet the wall (not excessively) and finish the wall by smoothing it with a steel trowel. Work from top to bottom to avoid watermarks occurring on finished sections.

To avoid steel burn marks on the corners line box tool with thin PVC (eg. An ice cream bucket or similar material).

Sealing of Stucco Plaster

Internal

Apply at least two coats of Floor S Hardener Sealer with a mohair roller until a smooth even looking surface is achieved.

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